



Leica HCS LSI

High Content Screening Automation
Technical Documentation

Living up to Life

Leica HCS LSI – High Content Screening Automation

Explore the new dimensions of imaging!

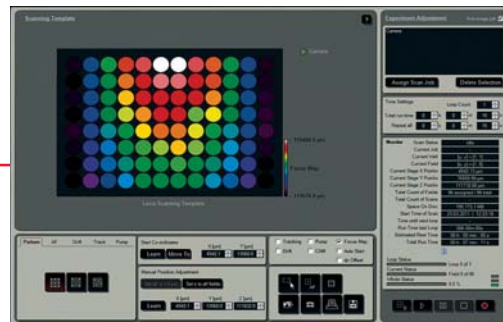
High content is provided by true confocal high resolution point scanner technology for pre-screen and secondary screens. Fast analysis is performed by digital camera imaging. Maximum flexibility is generated by the adaptive zoom technology, combining the innovative optical zoom with confocal zoom for universal applications. Large working distance macro objectives as well as micro objectives offer perfect system adaptation to your experiments.

The High Content Screening Automation software enables efficient screening and easy automation. Computer Aided Microscopy allows external system control and turns your Leica imaging system into an intelligent microscope.

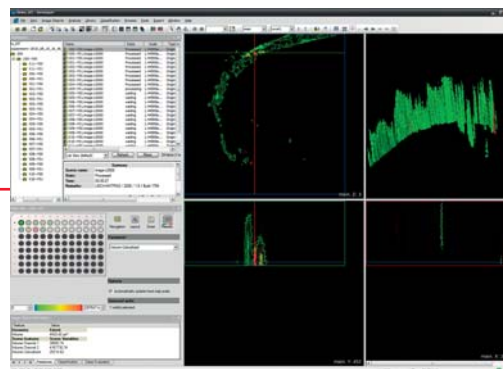
For image analysis, the OME.TIF format provides highest compatibility with existing solutions. The Leica Edition of Definiens Developer XD even enables 4D image analysis.



Acquisition: Leica HCS LSI Imaging System



Automation: Leica LAS AF Matrix M3



Analysis: Leica Edition Definiens Developer XD

Leica HCS LSI
Application Solution

Specifications

True spectral confocal point scanning system			
Scanner	Method		True confocal point scanner
	Confocal channels		1
	Scanner		Galvo, [x, y]
	Sequential scan		yes
	Channels		1- 8, sequential multiplexing
Laser	Laser type		solid state
	Laser		max 4
	Laser excitation wavelength	[nm]	405, 488, 561, 635
	Excitation attenuation		AOTF, direct modulation
	Excitation attenuation control		automated
	Range	[%]	0-100
Spectral detection	Spectral detection		yes
	Band selection		continuously variable
	Bandwidth	[nm]	430 – 750
	Spectral resolution	[nm]	5 nm
	Detector		1, direct coupling
	Detector type		ultra high dynamic PMT
Transmitted light	Transmitted light detector		yes
	Detector type		ultra high dynamic PMT
Resolution	Range (min – max)	[pixel ²]	128 – 2048
	Scan formats	[pixel]	128, 256, 512, 1024, 2048
	Image bit depth	[bit]	8 or 12, switchable
Beam splitter	Type		high performance dichroics
	Beam splitter 1, wavelength	[nm]	405, 488, 561, 635
	Beam splitter 2, wavelength	[nm]	405, 588, 561
	Beam splitter 3, ND	[%]	30/70
	Beam splitter exchange		automated
Pinhole	Pinhole type		motorized, variable
	Range (min - max)	[μm]	35 – 600
	Pinhole adjustment	[%]	0 – 100
	Control		automated via GUI
Scan modes	2D	Line, time, area	xt, xy, xz
	3D	Volume	xyz; xzy
		Area, time	xyt; xzt
		Area, lambda	xyλ; xzλ
	4D	Volume, time	xyzt; xzyt
		Area, lambda, time	xyλt; xzλt
		Volume, lambda	xyλz
		Area, lambda, time	xyλt
	5D	Volume, lambda, time	xyzλt
	Speed	Speed mode	
Line speed range		[Hz]	400, 600, 800, bi: 1200, 1600
max @ 128 ² bi-directional		[f/s]	7.0
standard @ 512 ²		[f/s]	2.0
min @ 2048 ²		[f/s]	0.36
FOV	Field of view (diagonal)	[mm]	16
Power supply	Power supply integration		yes
	Type		auto select
	Voltage range	[V]	100–240 AC
Digital camera imaging	Digital camera		DFC365 FX
	Number of dichroics		4 + empty, manual turret

Workstation				
External computer	Processor		Intel® Xeon® Quad Core	
	Memory	[GB]	12	
	HD-Size	[GB]	2000	
	Operating system		Windows 7®	
Interfaces	USB		8	
	FireWire		4 (1 x 1394a, 3 x 1394b)	
	Ethernet		1	
	DVI, HDMI		1/1	
Monitor	Graphics resolution	[Pixel]	2 x (2560 x 1600)	
	Monitor size		2 x 19"/30" (48 cm/76 cm)	
Micro & microscope stand				
Characteristics	Type	upright	LSI6000, base	
	Application		Micro and Macro	
	Focusing drive		motorized	
	Head Travel Range	[nm]	150	
Illumination	Transmitted light, intensity control		automated and manual	
	Fluorescence illumination		EL6000	
	Contrasting		Rottermann tilted illumination	
Workspace	Height, Depth, Width	[mm]	180, 420, 555	
	Wing door access, open	[°]	180	
Laser safety	Laser safety acrylic glass box		yes	
	Laser safe tube		yes	
Micro manipulation	Manipulator type		Eppendorf, motorized	
	Mounting		inside, variable	
Environmental control	Sample light protection		yes	
	Temperature		yes	
	CO ₂		yes	
	Humidity		yes	
	Gas cover for galvo stage		yes	
Z-drives				
	Type	Drive	Travel range [µm]	Z-resolution [µm]
	SuperZ stage	Galvanometer stage	500	0.01
	Fine focus	Stepper motor	10,000	5.0
	Motor focus	Stepper motor	150,000	1.0

Leica HCS LSI – Optics

Adaptive Zoom Technology				
	Zoom types		2	
Confocal zoom	Type		Confocal scanner integration	
	Magnification range		1x – 58x	
	Zoom increment		0.1	
	Zoom control		motorized, continuously variable	
	NA		0.3 – 1.30, objective independent	
Optical zoom	Type		Z6 APO A	Z16 APO A
	Magnification range	variable	0.57 – 3.6x	0.57 – 9.6x
	Zoom increment		0.01	0.01
	NA, w objective 5x	variable	0.10 – 0.50	0.09 – 0.50
	Zoom control		motorized, continuously variable	
	Focus control		motorized fine focus optics	
	Optical z-positioning		motorized	
	Diaphragm		motorized	
Objectives	Magnification		NA, objective	Working distance [mm]
Macro objectives	1x		0.117	97.0
	2x		0.234	39.0
	5x		0.5	19.0
Micro objectives⁵	10x		0.3	0.30
	20x		0.6	0.16
	40x		0.8	0.16
	63x		1.3	0.15

Optical parameters

Macro objectives with optical zoom	Parameter	Field of view [mm]						Optical magnification [x]							
		Z16 APO A			Z6 APO A			Z16 APO A			Z6 APO A				
	Zoom type	1x	2x	5x	1x	2x	5x	1x	2x	5x	1x	2x	5x		
Optical zoom settings	Objective	0.6	22.0	11.0	4.4	22.0	11.0	4.4	0.6	0.7	1.4	3.5	0.7	1.4	3.5
		0.8	15.7	7.8	3.1	15.7	7.8	3.1	0.8	1.0	2.0	5.0	1.0	2.0	5.0
		1.0	12.5	6.3	2.5	12.5	6.3	2.5	1.0	1.2	2.5	6.2	1.2	2.5	6.2
		1.3	10.0	5.0	2.0	10.0	5.0	2.0	1.3	1.6	3.1	7.8	1.6	3.1	7.8
		1.6	7.8	3.9	1.6	7.8	3.9	1.6	1.6	2.0	4.0	9.9	2.0	4.0	9.9
		2.0	6.3	3.1	1.3	6.3	3.1	1.3	2.0	2.5	5.0	12.4	2.5	5.0	12.4
		2.5	5.0	2.5	1.0	5.0	2.5	1.0	2.5	3.1	6.2	15.5	3.1	6.2	15.5
		3.2	3.9	2.0	0.8	3.9	2.0	0.8	3.2	4.0	7.9	19.8	4.0	7.9	19.8
		3.6	3.5	1.7	0.7	3.5	1.7	0.7	3.6	4.5	8.9	22.3	4.5	8.9	22.3
		4.6	2.7	1.4	0.5				4.6	5.7	11.4	28.5			
		5.0	2.5	1.3	0.5				5.0	6.2	12.4	31.0			
		6.3	2.0	1.0	0.4				6.3	7.8	15.6	39.1			
		8.0	1.6	0.8	0.3				8.0	9.9	19.8	49.6			
		9.2	1.4	0.7	0.3				9.2	11.4	22.9	57.2			

Note: The dark green fields mark the recommended range for 3D imaging at confocal zoom 1. For Z16 APO A, NA increases up to 6.3x optical zoom.

Magnification range, optical zoom

max. 0.6x – 9.2x

Macro objectives with optical and confocal zoom	Combination of optical and confocal zoom	yes
	Magnification range of optical and confocal zoom, total	max. 0.6x – 533.6x

Micro objectives⁵ with confocal zoom	Magnification range of confocal zoom, total	1x – 58x							
	Parameter	Field of view [mm]	Optical magnification [x]						
	Adapter 1x	15 6904 623							
	Objective	10x	20x	40x	63x	10x	20x	40x	63x
	Confocal zoom 1	1.60	0.80	0.40	0.25	10x	20x	40x	63x

Leica HCS A – High Content Screening Automation

Leica HCS A platform information

	System support ¹	TCS LSI, HCS LSI	
	LAS AF version	2.5.0 or higher	
Image acquisition	Imaging technologies	True confocal point scanner Digital imaging	
	Supported cameras	DFC365 FX	
Multicolor	Confocal	No. of colors	8
	Camera	No. of colors	1
Transmitted light	Confocal		yes, optional
	Camera		yes, optional
Motorized stage	Scanning stage	15 6905 202	Included in HCS LSI only
	xy-travel range ²		127 x 83 mm
Export formats	Image types ³		TIF, OME.TIF, LIF
	Image data format		OS platform independent
Network	Protocol		TCP/IP
	Administration		Local system admin
Remote system control	Control via network		Yes, with CAM
	Control interface		Computer Aided Microscopy, CAM
System requirements	Platform		TCS LSI, HCS LSI
	Operating system		Windows XP®, SP3, Windows 7®
	Recommended		
	Processor speed	[MHz]	3
	Memory	[GB]	4
	Hard disk	[GB]	500
	Network		yes
Limitations	Hardware excluded		TCS SP5 X, TCS SP5 MP, TCS STED, DMI6000 CFS TCS SMD FCS, FLIM, FLCS, WLL
	Software excluded		FRAP, FRET, Electrophysiology

Leica HCS A software			
Imaging automation	Licenses		Included in the HCS LSI product
	LAS AF MATRIX Mosaic Advanced	156602501	yes
	LAS AF MATRIX Mosaic+Multiwell Advanced	156602502	yes
	LAS AF MATRIX Mosaic Full Version	156602504	yes
	LAS AF MATRIX Multiwell Full Version	156602505	yes
	LAS AF MATRIX Full Version w/o CAM	156602511	yes
Remote system control	LAS AF MATRIX Developer Entry	156602512	upgrade option, not included
	LAS AF MATRIX Developer Full w. CAM	156602514	upgrade option, not included
Accessory tools	LAS AF MATRIX Single Object Tracking	156602507	upgrade option, not included
	LAS AF MATRIX Z-Drift Compensator	156602509	upgrade option, not included

Leica HCS LSI – System Performance

Leica HCS LSI system performance					
		Acquisition speed measurement		Avg. time per well incl. xy-travel, 96-well plate	
True confocal screen		HCS LSI w. confocal system			
Parameter	No. of channels incl. TLD	No. of colors	No. of z-sections	Format	Confocal [min/well]
Primary screen	2	1	1	256 x 256	0.04
	2	1	1	512 x 512	0.04
	2	1	1	1024 x 1024	0.06
Secondary screen	2	1	1	2048 x 2048	0.06
	2	1	10	512 x 512	0.36
	2	1	30	512 x 512	0.37
	2	1	100	512 x 512	0.89
Digital camera screen		HCS LSI w. DFC360 FX, binning: none, image depth: 12 bit			
	No. of channels, no TLD	No. of colors	No. of z-sections	Format	Camera [min/well]
	1	1	1	1392 x 1040	0.06
	1	1	10	1392 x 1040	0.09
	1	1	30	1392 x 1040	0.13
	1	1	100	1392 x 1040	0.31

Leica HCS LSI – Compatible Image Analysis and Control

Image analysis & remote control software options	
Compatible software (examples)	Not included in the packages
Programming languages	C++, C#, VB, Lab VIEW™, MATLAB™
Image manipulation	Adobe Photoshop®
Image analysis software ⁴	ImageJ with LOCI plug-ins for OME import MetaMorph®, MM AF® TIFF import
Leica Edition of Definiens	Not included in the packages
Image analysis software	Leica Edition of Definiens Developer XD
Import	OME.TIF, LIF, Metadata
Programming & Plug-ins	yes
Report out	yes

Annotations:

1 Supports technology within the range of the product specification.

2 For all sample carriers, a test is recommended.

3 Open Microscopy Environment (OME) is a multi-site collaborative effort among academic laboratories and a number of commercial entities that produces open tools to support data management for biological light microscopy. Designed to interact with existing commercial software, OME source code is available under GNU public copyleft licenses. OME is developed as a joint project between research-active laboratories at the Dundee, NIA Baltimore and Harvard Medical School and LOCI.

4 C++ is a programming language standardized by ISO. C# is a programming language developed by Microsoft, Inc. Lab VIEW™ is a registered trademark of NI National Instruments Inc. MATLAB™ is a registered trademark of The MathWorks™, Inc. Adobe Photoshop® is a registered trademark of Adobe Systems® Incorporated. ImageJ is a public domain Java image processing program inspired by National Institutes of Health, NIH. Windows® XP is a registered trademark of the Microsoft® Corporation. Definiens® is a registered trademark of Definiens AG. Meta-Morph® is a registered trademark of MDS Analytical Technologies.

5 The software supports switching between two macro objectives. For micro objectives, an adapter is required. For micro objectives, only the confocal zoom is applicable.

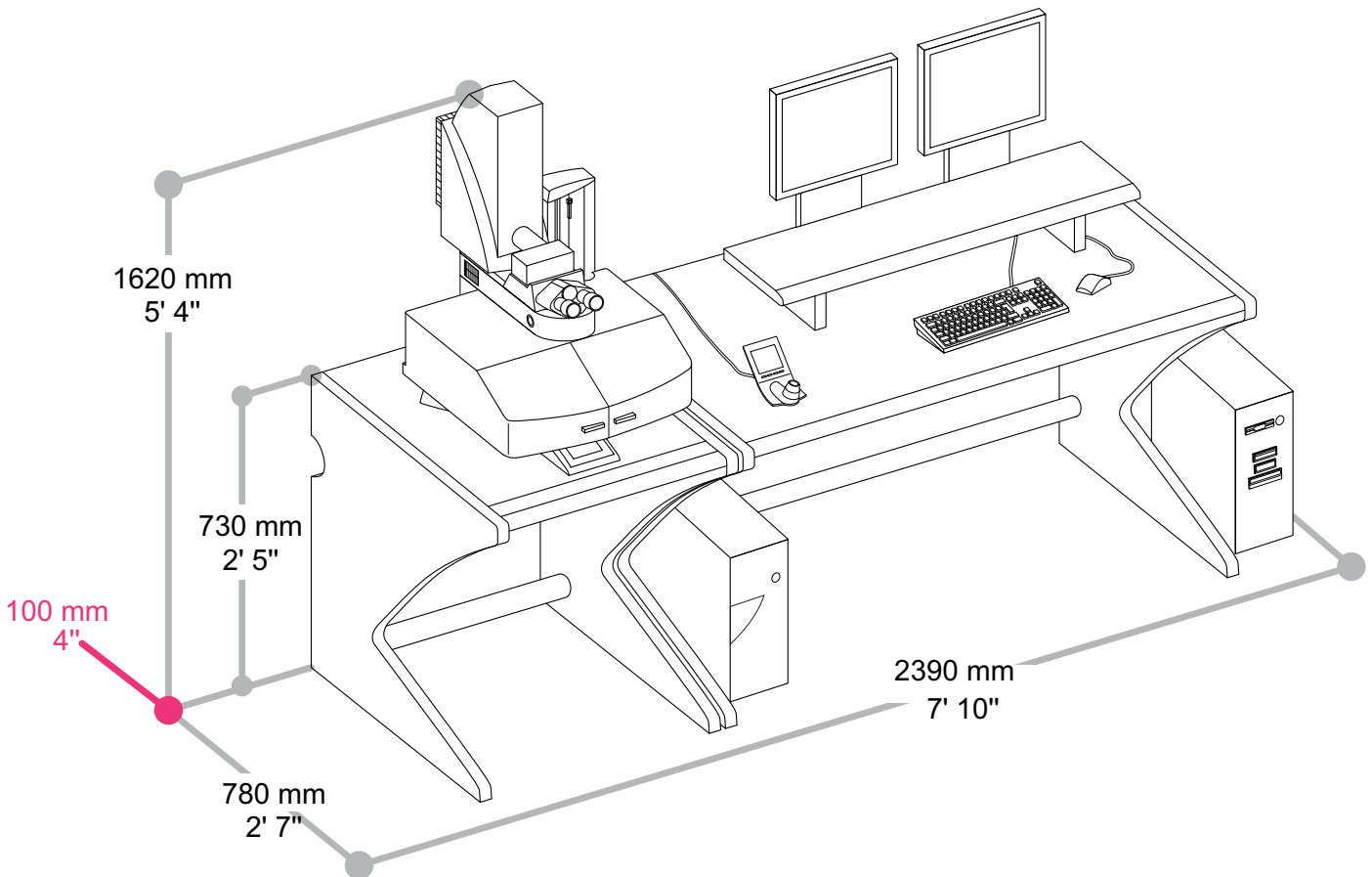
Room Requirements

Power supply	Power supply integration	yes
	Type	auto select
	Voltage range	[V] 100 – 240 AC
	Power consumption	[VA] 800
	Independent circuits	[no.] 1
	Frequency	[Hz] 50/60
	Fuse: standard	[A] 10

Note: The optimal optical performance can only be achieved on stable room floors. Concrete floors are required. Others, i.g. wooden floors, are not suitable.

Environment	Humidity	[%] 10 – 80
	Operating temperature	[°C] 18 – 30
	Guaranteed stability	[°C] 23 +/- 2

Load capacity and weight	Confocal unit, max.	[kg] 75
	Microscope, max.	[kg] 45
	System	[kg] 90
	Static floor load	[kg/m ²] 200







Visible radiation:

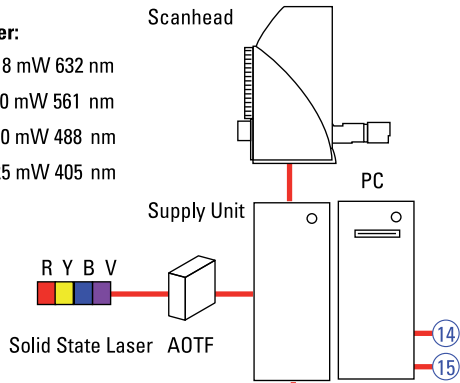


Leica HCS LSI Systems

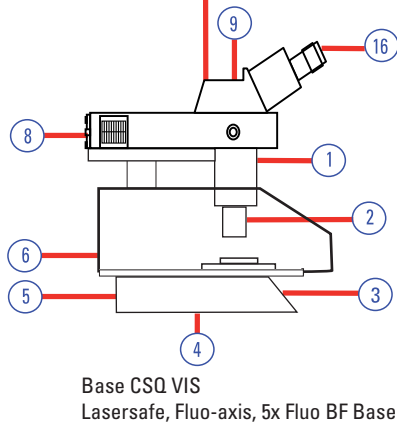
Confocal Scanning Units

Solid State Laser:

-  R: SS 18 mW 632 nm
-  Y: SS 20 mW 561 nm
-  B: SS 10 mW 488 nm
-  V: SS 25 mW 405 nm



Confocal Microscopes



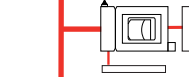
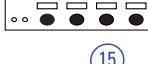
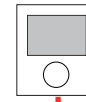
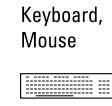
Macroscope Accessories:

Input/Output Equipment

Keyboard, Mouse

Touch Control Panel

Control Panel Opti



Precise mot. Scanning Stage Kit incl. CTR6500 Drive Control, Smart Move



SuperZ Galvo Focus Stage



Insert for SuperZ, basic, system included

Optional Stage Inserts

Optional Plate Inserts

Fast Z-Positioning Control

EL6000, system in
External Fluo-light
HXP120 Burner, Li
Guide, Adapter 1"

Fluorescence - III

Additional Leica HCS LSI options


Upgrades:

- 15 6901 703 Leica TCS LSI Confocal Unit RYB upgr.
- 15 6901 721 Leica TCS LSI Confocal Unit RYBV upgr.
- 15 6901 232 Leica TCS LSI Macroscope Z16 APO A*
- 15 6901 232 Leica TCS LSI Macroscope Z6 APO A*
- 15 6901 232 Leica TCS LSI Macroscope Basic**

Hardware-Options:

- 15 6905 711 Control Panel for TCS LSI
- 15 6905 703 30" High Brilliance Monitor
- 15 69 05 712 External Workstation
- 15 69 04 700 Inversion Ocular TCS LSI

Transmitted Light Detector Kit:

- 5  15 6905 100 Transmitted Light Detector for TCS LSI

SuperZ Galvo Stage Inserts:






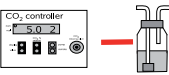



- 3a  3b 15 6604 410 Stage Insert for SuperZ, rotatable
- 3b  15 5935 411 Stage Insert for SuperZ, universal
- 3b  15 6604 412 Stage Insert for SuperZ, basic (system included)

Plate Inserts:

- 15 6604 420 Plate Insert -Microtiter Plate (system included)
- 15 6604 421 Plate Insert-Willco Dish 35 mm
- 15 6604 422 Plate Insert-Willco Dish 50 mm
- 15 6604 423 Plate Insert-MatTek Dish 35 mm
- 15 6604 424 Plate Insert-Petri dishes 36 mm
- 15 6604 425 Plate Insert-Petri dishes 39 mm

Climate Control:

- 3b  3c 15 6905 602 Universal Gas Cover for SuperZ w. In/Outlet
- 3c  15 6905 600 TCS LSI CO₂-Control Set 110V/230V
- 3c  Including: SuperZ CO₂-Cover
CO₂-Controller, Humidifier
- 6  15 6905 400 Leica LSI Climate Kit
- 6  Including Tubing, Sensor Heating Control Unit
- 6  Including Temp Control Unit

Note: * Automated imaging only with one fluorescence channel. Multichannel acquisition only with confocal upgrades. ** No automated image acquisition included.

Leica HCS LSI Systems

15 6901 303 Leica HCS LSI m. Basis CSQ.RYB

15 6901 321 Leica HCS LSI m. Basis CSQ.RYBV

Macro Confocal Zoom Optics:

- ① **15 6904 602**
Zoom 6x APO Motorized Kit
- ② **15 6904 603**
Zoom 16x APO Motorized Kit

Macro Objectives for Zoom Optics

- ② **15 6904 610**
PLAN APO 1x Objective
- 15 6904 611**
PLAN APO 2x Objective
- 15 6904 612**
PLAN APO 5x Objective

Micro Confocal

Micro Objectives Adapter

- ① **15 6904 623** ———— ②
Objective Adapter for 3-Plate Stages
and Scanning Stages (system included)

Micro Objectives

- ② **15 6904 630**
ACS APO CS 10x/0.30 Dry
- 15 6904 634**
ACS APO CS 20x/0.60 Im
- 15 6904 631**
ACS APO CS 40x/1.15 Oil
- 15 6904 632**
ACS APO CS 63x/1.30 Oil

Digital Camera Kit:

- ⑨  **15 6905 309**
Leica DFC365 FX Fluor
Camera Kit, C-Mount
Adapter, Software, Cable


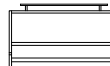
Software LAS AF - Screening TCS LSI HCS A High Content Screening Automation

- ⑭ **Leica HCS A**
see LAS AF Matrix M3 Products

Software LAS AF - Imaging TCS LSI

- ⑭ **15 6902 202**
LAS AF LSI Life Data Mode
- 15 6902 203**
LAS AF LSI Co-Localization
- 15 6902 204**
LAS AF LSI Deconvolution
- 15 6902 205**
LAS AF LSI 3D Visualization
- 15 6902 208**
LAS AF LSI Dye Finder
- 15 6902 211**
LAS AF SPE Camera Advanced
- 15 6902 215**
LAS AF LSI FRAP

Tables:

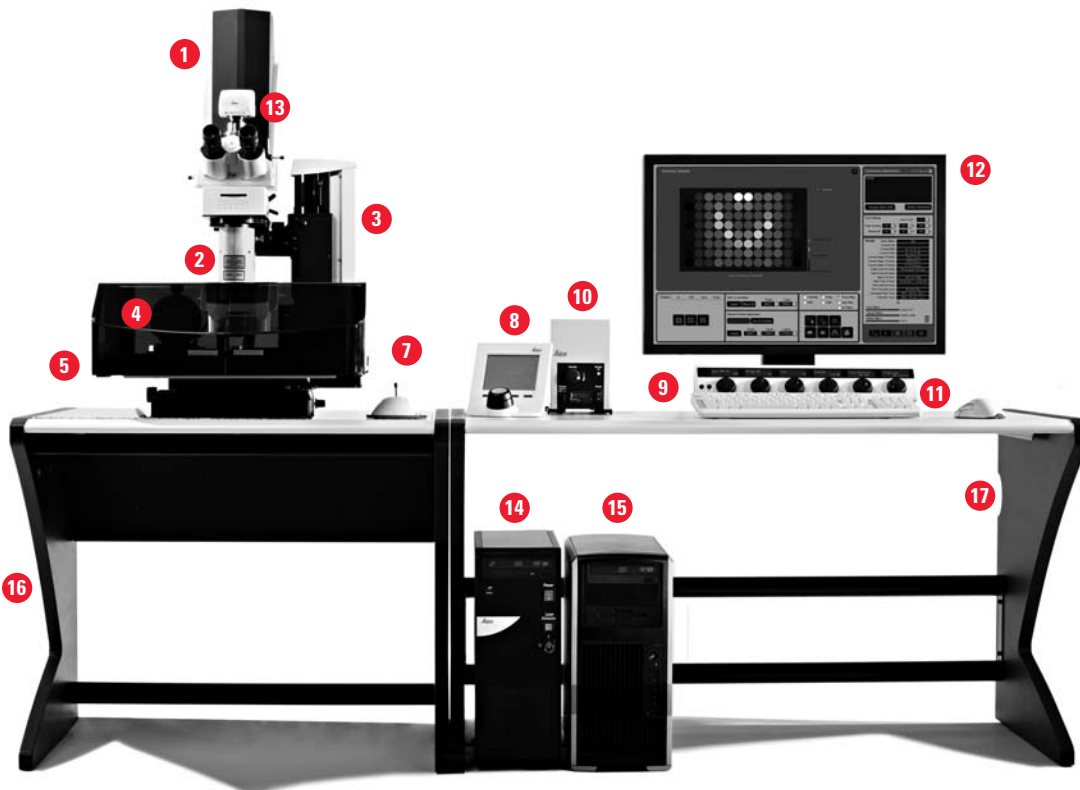
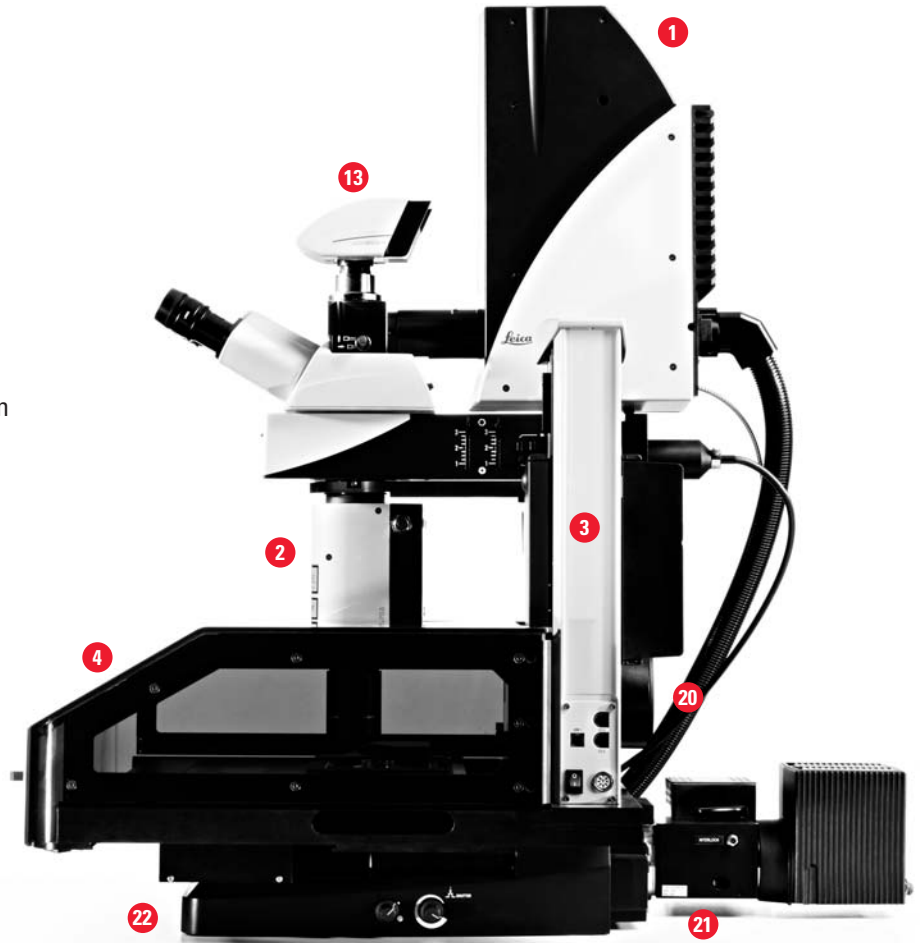
- ④ **15 6906 100**
Microscope Table LSI, passive 
- 15 6906 102**
Microscope Table LSI, active
- ④a **15 6906 101**
Computer Table 

Leica HCS LSI Product Overview

Product Overview			
Platforms	System support		HCS, LSI, TCS LSI
Image acquisition	Technology		True spectral confocal
	Available laser lines, solid state		Digital camera option 405, 488, 532, 561, 635
	Pre-scan and secondary scan		yes
Motorized stage	Scanning stage	15 6905 202	yes
	Multiwell xy-travel range	127 x 83 mm	yes
Environmental control	Climate chamber		
Imaging automation	LAS AF MATRIX Mosaic Advance	15 6602 501	yes
	LAS AF MATRIX Mosaic + Multiwell Advanced	15 6602 502	yes
	LAS AF MATRIX Mosaic Full Version	15 6602 504	yes
	LAS AF MATRIX Multiwell Full Version	15 6602 505	yes
	LAS AF MATRIX Full Version w/o CAM	15 6602 511	yes
Workstation	Power PC with Intel Core Duo-Processor		yes
	Operating system	Windows 7®	yes
	Monitor TFT 19" (48 cm)	2	yes
	Keyboard, Mouse	1	yes



- 1 Confocal scanhead
- 2 Optical zoom, motorized
- 3 Motor focus drive
- 4 Laser safety chamber
- 5 Wing doors
- 6 SuperZ Galvo stage
- 7 xy-stage control device
- 8 Macroscope touch control
- 9 Confocal control panel
- 10 Leica EL6000 fluorescence illumination
- 11 Keyboard, mouse
- 12 Monitor
- 13 Digital camera
- 14 Confocal laser supply unit
- 15 Workstation
- 16 Antivibration table, passive
- 17 Computer table
- 18 Workspace
- 19 Motorized xy-stage
- 20 Heat pipe adapter
- 21 Transmitted light detector
- 22 Micro- and macroscope stand



Please note that as result of the continuous development of our products the data and final appearance can vary from the information provided in this document.

“With the user, for the user”

Leica Microsystems

Leica Microsystems operates globally in four divisions, where we rank with the market leaders.

• Life Science Division

The Leica Microsystems Life Science Division supports the imaging needs of the scientific community with advanced innovation and technical expertise for the visualization, measurement, and analysis of microstructures. Our strong focus on understanding scientific applications puts Leica Microsystems' customers at the leading edge of science.

• Industry Division

The Leica Microsystems Industry Division's focus is to support customers' pursuit of the highest quality end result. Leica Microsystems provide the best and most innovative imaging systems to see, measure, and analyze the microstructures in routine and research industrial applications, materials science, quality control, forensic science investigation, and educational applications.

• Biosystems Division

The Leica Microsystems Biosystems Division brings histopathology labs and researchers the highest-quality, most comprehensive product range. From patient to pathologist, the range includes the ideal product for each histology step and high-productivity workflow solutions for the entire lab. With complete histology systems featuring innovative automation and Novocastra™ reagents, Leica Microsystems creates better patient care through rapid turnaround, diagnostic confidence, and close customer collaboration.

• Medical Division

The Leica Microsystems Medical Division's focus is to partner with and support surgeons and their care of patients with the highest-quality, most innovative surgical microscope technology today and into the future.

The statement by Ernst Leitz in 1907, “with the user, for the user,” describes the fruitful collaboration with end users and driving force of innovation at Leica Microsystems. We have developed five brand values to live up to this tradition: Pioneering, High-end Quality, Team Spirit, Dedication to Science, and Continuous Improvement. For us, living up to these values means: **Living up to Life.**

Active worldwide

Australia:	North Ryde	Tel. +61 2 8870 3500	Fax +61 2 9878 1055
Austria:	Vienna	Tel. +43 1 486 80 50 0	Fax +43 1 486 80 50 30
Belgium:	Groot Bijgaarden	Tel. +32 2 790 98 50	Fax +32 2 790 98 68
Canada:	Concord/Ontario	Tel. +1 800 248 0123	Fax +1 847 405 0164
Denmark:	Ballerup	Tel. +45 4454 0101	Fax +45 4454 0111
France:	Nanterre Cedex	Tel. +33 811 000 664	Fax +33 1 56 05 23 23
Germany:	Wetzlar	Tel. +49 64 41 29 40 00	Fax +49 64 41 29 41 55
Italy:	Milan	Tel. +39 02 574 861	Fax +39 02 574 03392
Japan:	Tokyo	Tel. +81 3 5421 2800	Fax +81 3 5421 2896
Korea:	Seoul	Tel. +82 2 514 65 43	Fax +82 2 514 65 48
Netherlands:	Rijswijk	Tel. +31 70 4132 100	Fax +31 70 4132 109
People's Rep. of China:	Hong Kong	Tel. +852 2564 6699	Fax +852 2564 4163
	Shanghai	Tel. +86 21 6387 6606	Fax +86 21 6387 6698
Portugal:	Lisbon	Tel. +351 21 388 9112	Fax +351 21 385 4668
Singapore		Tel. +65 6779 7823	Fax +65 6773 0628
Spain:	Barcelona	Tel. +34 93 494 95 30	Fax +34 93 494 95 32
Sweden:	Kista	Tel. +46 8 625 45 45	Fax +46 8 625 45 10
Switzerland:	Heerbrugg	Tel. +41 71 726 34 34	Fax +41 71 726 34 44
United Kingdom:	Milton Keynes	Tel. +44 800 298 2344	Fax +44 1908 246312
USA:	Buffalo Grove/Illinois	Tel. +1 800 248 0123	Fax +1 847 405 0164

and representatives in more than 100 countries