SHIMPO INSTRUMENTS

The Model 933A Life Cycle Tester is a cost effective, generic test platform used to perform cycling of keypads, keyboards, membranes, switches, or any product requiring fatigue test-

ing. The system consists of a control box, air cylinder with test stand, and software installed by the user in a standard computer. It features a single analog channel used to measure contact resistance and bounce (expandable to four), and an air cylinder with a silicone rubber tip to simulate activation of a finger. The air cylinder may be supplied in various throw lengths, diameters even environmentally sealed. The control box allows for adjusting the velocity, force and acceleration of the cylinder.

A user-friendly Windows™ software environment allows the user to create test parameters for the unit under test (UUT), i.e., specified resistance, bounce time, number of cycles, allowed fails, cycles/second, etc. The configuration is then transferred to the control box for stand-alone or PC based operation.

Testing of the UUT is as simple as operating to a predefined number of cycles. During cycling the 933A may test for: resistance, contact bounce, total number of fails, total consecutive fails and then compare test results to the user specified parameters. The system may stop testing if a specified number, or consecutive number of failures of test parameters have occurred.



933A Life Cycle Test Station



Features

- Maximum Test Cycles
- · Cycles per Second
- Maximum Test Failures
- Maximum Sequential Failures
- · Maximum and minimum resistance
- · Maximum contact bounce time

933A Specifications

Force	0-5 lbs (Other ranges available)	
Contact Resistance Range	0 - 1k, 0 - 10k, 0 - 100k	
Contact Bounce Time (per ASTM 1661)	25 μsec - 65msec	
Counters	1 - 65,000,000	
Power Requirements	12 Vdc (Power supply supplied) 115/220 Vac	

Ordering Details

933A	Life Cycle Test System Includes: Windows-Based software Operations instructions, Control Box, Pneumatic hose, Standard Cylinder (0-6.5 lb), Power Supply 110V (0-9 kg; 2.5 g resolution)
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Options

-220V	Power Supply 220V
-CYC	External cycle counter on Control Box
01	Standard 10 cycle/sec, 7/16" Diameter, 0 - 6.5 lbs*
02	High temp/long life, 7/16" Diameter, 0 - 6.5 lbs*
03	19 cycles/sec, 5/16" Diameter, 0 - 3.4 lbs*
04	6 cycles/sec, 9/16" Diameter, 0 - 11 lbs*
05	3.5 cycles/sec, 3/4" Diameter, 0 - 20 lbs*
06	1.5 cycles/sec, 1 1/16" Diameter, 0 - 40 lbs*

^{*} Force @ 45 PSI

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Screen Image - Configure Test Time



Screen Image - Test Result



Screen Image - Configure Test Limit



Screen Image - Configure Contact Testing



Screen Image - Main